

## Technical features

### Surface

Material: Polypropylene (PVC)  
Thickness: 220 µm ± 10%  
Shrinkage margin: approx. 2%  
Minimum Fire Reaction Class: NPD Non-flame retardant material  
Shelf life of the product applied inside: min 5 years  
Duration of the product applied externally: NA

### Adhesive

Adhesive: Permanent acrylic.  
Viscosity: 3000-3500 (cps / 30 ° C)  
Heat resistance: 180 ° C  
Adhesion time:  
-20 min from application: 1700 (gr / inch)  
-5 days from application: 2700 (gr / inch)  
Color: colorless

### Liner

Material: Kraft  
Thickness: 120 µm ±10%

## How to apply Artesive™ interior film correctly

Application method: dry

Optimal application temperature: between 10 ° C and 35 ° C

Applicable surfaces: wood, plastic, metal, paper, glass and ceramic.

Surface condition: smooth, clean and without residues or deteriorated parts that can compromise correct adhesion.

Surface typology: flat, vertical, slightly curved. Light tensioning possible (depending on the film model) with the use of hot air.

Max tension: approx. 200% depending on the model

Can be used with specific primers for PVC films: Yes

Storage: The film must be stored in environments with temperatures over 5 ° C and max 30 ° C, with a relative humidity of approx. 50%.

Shelf life in the original packaging: 24 months, referred to the material delivered, without having undergone transformations.

Resistance to external agents: water, alcohol, drinks (coffee, tea, wine, milk), neutral detergents, liquid soap, wine vinegar

Cleaning: clean with a non-abrasive damp cloth using neutral soap if necessary.

Film removal: using hot air and / or hot steam. Be careful to use a suitable temperature.

Warranty: 3 years with indoor application

**Warranty coverage against:**

- color variation
- yellowing
- chapping
- non-adhesion due to material defects

The warranty does not cover problems due to incorrect application.

**Cases where the warranty is not valid:**

- application on dirty or rough surfaces
- application on external surfaces
- application on surfaces that are not smooth, deteriorated and with poor adhesion
- application on surfaces subject to contact with gasoline and / or corrosive chemical products
- application on cars (car wrapping)
- application of the film with excessive tension
- color variation due to contact with unsuitable chemical agents
- non-adhesion due to application on non-suitable surfaces
- breakage and / or cracking due to contact with blunt objects such as blades and / or knives
- storage and / or application in environments with high humidity or with unsuitable temperatures
- damage caused to the underlying surfaces after removing the adhesive film.

The guarantee also does not cover everything that is not expressly indicated under the heading "Guarantee against cover".

*All information shown here does not constitute a guarantee. The materials must be tested by the buyer to ensure that the product is suitable for the purpose for which it is intended to be used.*

*The technical data are subject to change without previous communication.*



[www.artesive.com](http://www.artesive.com)